

5/22

DART AEROSPACE LTD		Work Order:	23155
Description: Gas Spring		Part Number:	D2807
Dwg: D2807 Rev. B		Qty:	2
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AF	05/05/09	2
2	PG	Issue P/O: <u>2007997</u> **Note: Do not ship by air** **Allow an extra 7 to 10 business days for shipping** Order as per Dwg D2807 Possible supplier: Spring Lift, P/N SL-4-40 (40 lb load) Material release note is required	U	05/05/09	2
3	RG	Receive and Inspect for transit damage Ensure the material release note is attached	CD	05/05/18	2
4	QC6	Inspect dimensions as per Dwg D2807 and test spring is 40lb	UP	05.05.19	2
5	FP	Open hole as per Dwg D2807 and touch up with paint N/A Not required CP 05.05.19			
6	FP	Mask, prime and paint as per Dwg D2807 using Plasti-Kote "Rust Not" primer and Plasti-Kote "Super Enamel" T1 Gloss Black Plasti-Kote "Rust Not" Batch: _____ Plasti-Kote "Super Enamel" N/A CP 05.05.19 Batch: _____			
7	QC3	Inspect Paint N/A CP 05.05.19			
8	PK	Identify and Stock ENG. PROTOTYPE ONLY	CP	05.05.31	2
9	AC	Cost / part: <u>37.18</u>	Syc	05.05.24	2
10	DC	Close W/O Inspect Level 21	AF	05.05.31	2

Rev	Date	Change	Revised By	Approved
A	00.11.09	New Issue	EC	
B	00.11.15	Added step 6	EC	
C	05.04.28	Reformat; Added Step 6 & 7	KJ/JLM	

P601-577

RELEASED
05.04.28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

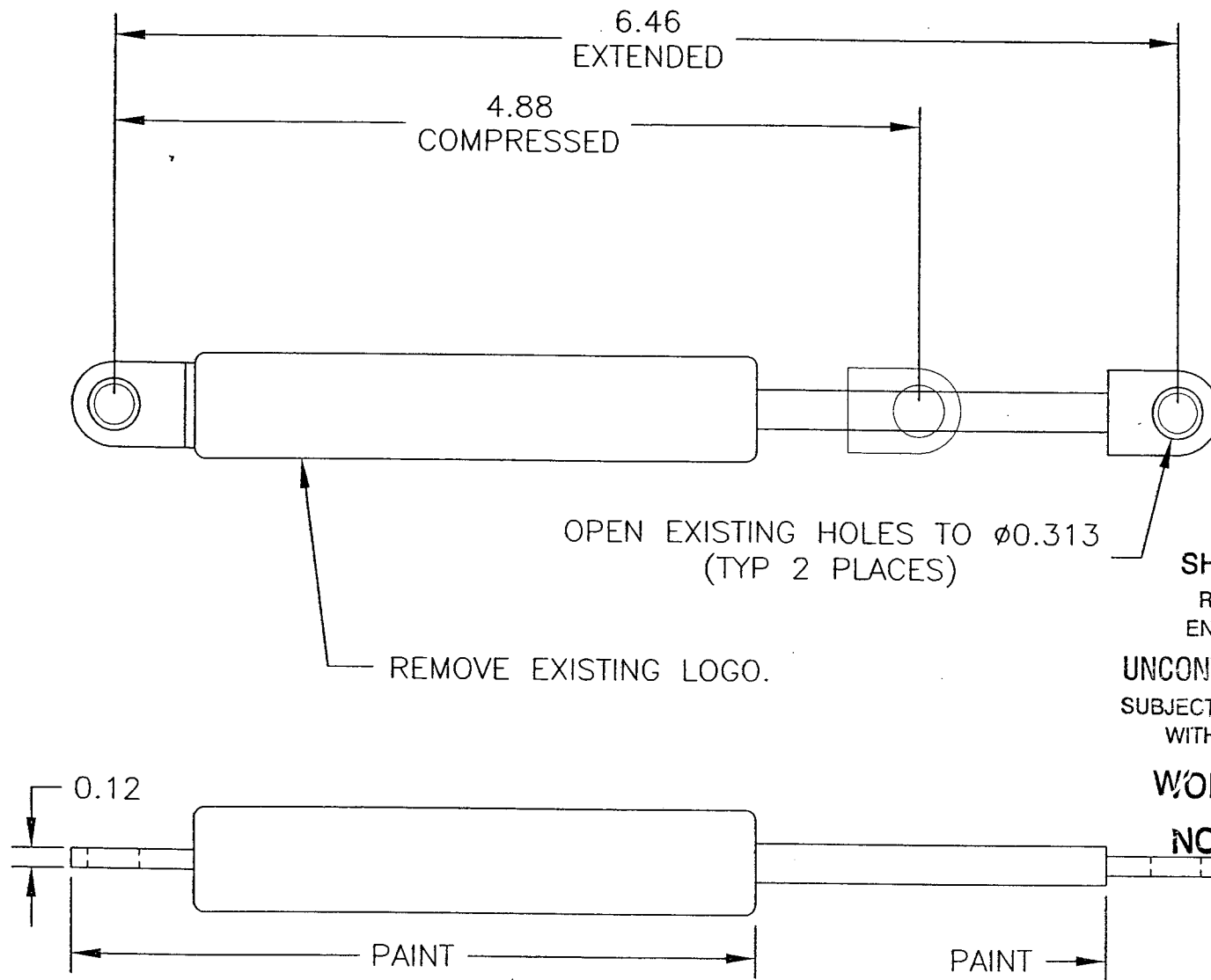
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DAFT

05-03.16

DESIGN	DS	DRAWN BY	CP	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	REV. B
				D2807	SHEET 1 OF 1
DATE	05.03.16			TITLE	SCALE
				GAS SPRING	1:1



D2807 GAS SPRING

- 1) POSSIBLE SUPPLIER: SPRING LIFT P/N: SL-4-40 (40 lb LOAD)
ACCEPTABLE LOAD RANGE IS 25 lb MIN TO 45 lb MAX
- 2) FINISH: AFTER DRILLING, IN AREAS MARKED "PAINT" ABOVE: LIGHTLY SAND AND THEN PRIME
AND PAINT USING PLASTI-KOTE "RUST NOT" 391 GREY PRIMER AND PLASTI-KOTE
"SUPER ENAMEL" T-1 GLOSS BLACK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 06, 2005
09:55 am

Work Order No : 0023155
Project Name : D2807
Project For : 522
Work Order Type : Main
Main WO Number :
House Part Number : D2807
Description : Support Prop
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 05-04-05
Est Finish Date : 05-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

ArvinMeritor

53666/001

PAID PROFORMA - C

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
ON K6A 1K7
CANADA

OUR REF.

53,666

DATE _____

160505

A/C No.

17999

AREA

46

CUSTOMER REF. No.

FN: 8700

V.A.T. REGISTRATION No. GB 738 8577 71

W ORDER

[illegible]

Linda Lacelle

From: "Chris Provencal" <chrisp@dartaero.com>
To: "Linda Lacelle" <lindal@dartaero.com>
Sent: Thursday, May 19, 2005 9:12 AM
Subject: Gas Spring

I hereby requisition the two sample gas springs in the name of engineering under p601-577

Sincerely,

Chris Provencal

DART Aerospace Ltd.

Email...chrisp@dartaero.com

Phone...613-632-3336

Fax.....613-632-4443

5/19/2005